



VITON[®] COLD SPLICE INSTALLATION INSTRUCTIONS

Tools & Materials Needed:

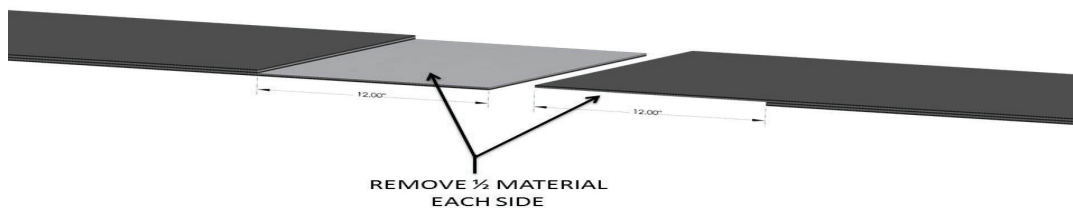
- Viton Caulk
- MEK / Cleaning Solvent
- Sander / Grinder
- "C" Clamps
- Steel plates or thick plywood

Directions:

Important Note: Leave 2 – 3 feet of each end of the expansion joint unbolted for ease of splicing.

1. Begin by grinding or sanding 12" of material on one end of the joint.
2. Remove $\frac{1}{2}$ the thickness of the material, being careful not to grind off too much rubber and cloth.
3. Do the same process to the other end of the joint, but this time grind off the material on the opposite side. See figure A.

FIGURE A

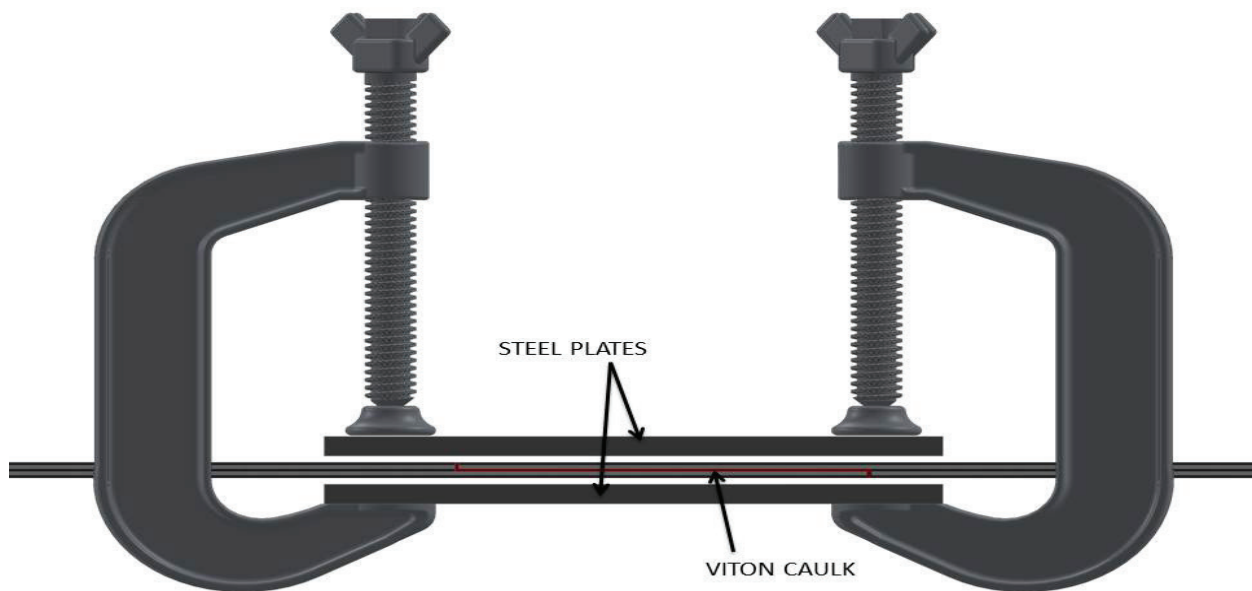


4. When grinding is complete, clean both surfaces thoroughly with MEK or cleaning solvent. It is very important to clean the ground areas with a solvent and to remove all traces of dust and grit before applying caulk.
5. Please a generous amount of Viton caulk to the splice and spread evenly to coat the entire 12" ground area.



6. Apply pressure to plates/plywood with numerous “c” clamps. See Figure B.
7. Leave clamps on for a minimum of 1 to 2 hours. The longer the clamps stay on, the better.
8. Viton Caulk will be fully cured after 18 – 24 hours.
9. After caulk is cured, finish bolting up expansion joint.

FIGURE B



To order a splicing kit, contact a Holz Representative at 209-368-7171 or sales@holzrubber.com.